

### Cap Nuts for Collet Sleeves

Identical cap nuts for collet sleeves for different machine types

Spindle	A	B	Standard collet		Spindle	A	B	Standard collet		Spindle	A	B	Standard collet
Machine					Machine					Machine			
SL7	33	34	TF10		SR16R	10	14						
					ECAS20	10	15			ECAS32	17		
SW7										JNC32	18		
SR10J	1	30	TF15		KNC20	13	16			KNC32	18		
SL10		30			SB20	11	14			SR32	17	19	TF37
					SB20RE	10	14			SR32J (new)	17	19	
SB12RG	24	26			SB20RN	12	14			SR32JII	27	28	
SB12RN	24	26	TF16		SB20RG	12	14			SR32JN		19	
SB12RE	24	26			SR20	13	16			SV32	17	19	
SW12RII	24	25			SR20J	11	14	TF25		SV32J	17	19	
					SR20JII		15			VNC32	18		
					SR20JN		14						
SA12	2	6			SR20R I / II / III	10	14			ST38		23	TF48
SA16	2	6			SR20R IV	29	15			SV38R	22	23	
SB12	2	6			SV20	11	14			SR38	22	23	
SB16	2	6			SV20R	29	15			SX38	22	23	
ECAS12		7			SW20	10	15						
ECAS16		7			ST20	10	15						
SV12	4	6	TF20		VNC20	13							
SW12R													
KJR16	5	8			SP23	31	32	TF30					
RNC16 (new)	3												
RNC16 (alt)	3				SD26	35	36	TF37					
SA16R	4	6											
SR16	5	8											
SST16	5	8											

#### How to Use the Collet Nut Reference Chart

1. Locate your machine model in the chart.
2. Find the machine compatibility number:
  - Check Column A for the Main Spindle number
  - Check Column B for the Sub Spindle number
3. Find a machine model with the same number highlighted in the same column.
 

This highlighted machine and number is the reference model and will be used in the part number.
4. In the table below, refer to the "Machine/Type" column to view the different collet sleeve options available for your machine.

#### Example

Machine SR20J has 11 in Column A (Main Spindle).  
 Machine SV20 also has 11 in Column A, and it's highlighted.  
 This means the collet sleeve for SR20J matches that of SV20.

So, the part number is based on SV20, for example: **MU-STAR-SV20/A/F25**

#### Notes from the Chart

- Machines with identical numbers share the same collet Nut.
- If no number is listed, there is no compatible match and that machine model is used in the table below